

# Case Stories



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## **Production start:**

2011 - 2012

## **Segment:**

Food

## **Material handling category:**

Miniload storage, shuttle storage, crate sorting and carrier building for sequential loading to truck.

## **Main Tasks:**

Receive Primal meat to buffer cold storage and supply to production lines. Receive and handle 3<sup>rd</sup> party products and self-produced products in retail buffer storage.

Automatic order picking, advanced carrier building sorted by category and sequence loading to Truck according to route planning.



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## MHE:

2+6 miniload cranes, 1 pallet shuttle crane, 2 AGVs,  
1 depalletizing robot, 2 de-stackers, 8 stack building robots,  
2 carrier loading robots,  
Conveyor systems for pallets, palletainers and crates,  
2 wrappers, 2 strappers.

## Host:

SAP, COOP Road Show

## Delivered system level:

WMS(MES)/WCS

## Data:

6 production lines  
15.000 – 25.000 crates delivered / day  
10 – 20 Truck departures / day  
Delivers up to 230 carriers / h

